

### GA800 AC Drives for Industrial Applications

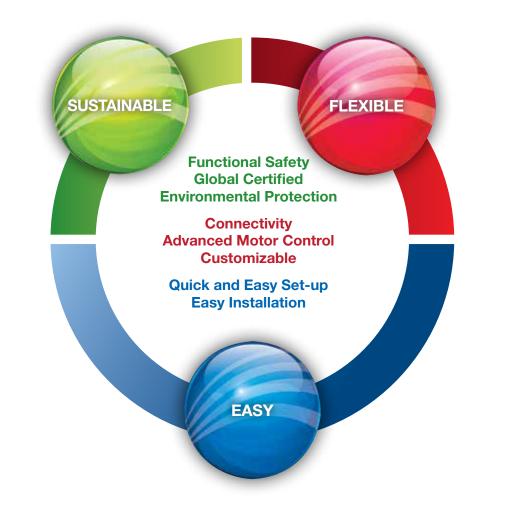




### Easy, Powerful, and Extremely Reliable...

At Yaskawa, we know your time is valuable. That's why we've designed this variable speed drive to exceed your expectations. Offering world class Yaskawa quality, along with intuitive interaction and high flexibility, the GA800 delivers powerful torque and precise control. Look no further than GA800 for all your variable speed needs.

### ... That's Our Commitment to You



Designed to control traditional and emerging motor technologies through 600 HP, the GA800 handles applications ranging from simple fans and pumps to high performance test dynamometers requiring precise regulation. In addition to its robust and powerful design, the GA800 provides highly flexible network communications, embedded functional safety, and easy-to-use tools featuring mobile device connectivity.



Bluetooth<sup>®</sup> and the Bluetooth logo are registered trademarks of Bluetooth SIG, Inc. USA.

#### Making it Easy for You

- Forget the learning curve. Let GA800 guide you through its Setup Wizard to get you up and running in a snap!
- Enjoy the GA800's intuitive keypad with a vivid display and a host of friendly features.
- Experience ultimate ease-of-use and flexibility with DriveWizard PC and Mobile tools featuring Bluetooth<sup>®</sup> connectivity and cloud services.

#### Making it Flexible for You

- Easily and impressively control all major 3-phase motors.
- Connect and control the GA800 from your favorite network.
- Customize GA800 from its rich set of control features.

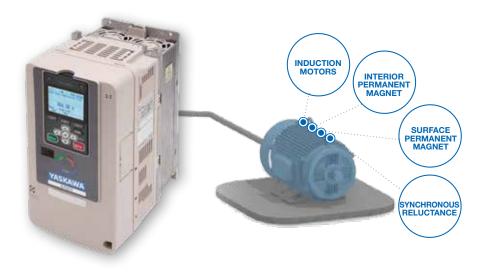
#### Making it Sustainable for You

- Embedded Functional Safety reduces your down-time.
- Enjoy long life with conformal coated circuit boards and solutions for harsh environments.
- Electrical design that's friendly to your power system and surrounding equipment.
- Produced with materials responsible to our planet.

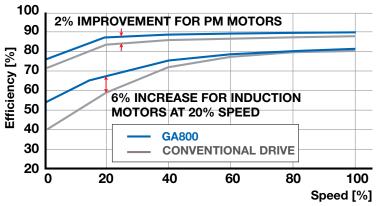


# One for All

GA800 can precisely control your induction, permanent magnet, and synchronous reluctance motors providing versatility to run a variety of applications with just one drive. Say goodbye to the days of complex motor setup!



#### **Smart Power Saver**



#### Motor Control Benefits/Features:

#### **Flexible Motor Control**

- Controls traditional and emerging motor technologies
- Easy and accurate autotuning provides optimized performance for each connected motor
- Optimized control avoids tripping even with aggressive settings
- Impressive open loop vector control
- Precise and high response closed loop vector control
- 590Hz maximum frequency
- 110% normal duty overload
- 150% heavy duty overload
- Integrated brake transistor up to 125 HP (ND) / 100 HP (HD)

#### Save Even MORE Energy!

Smart Power Saver mode reduces energy consumption at reduced speeds and loads for maximum efficiency and minimum operating costs

# Any Way You Want It

Optimize your space by taking advantage of GA800's installation flexibility.

Install Standard (IP20) Drives In Cabinets With **Zero Side Clearance** 



#### Install With Heatsink Exposed For Optimized Heat Management





Mounting for External Heatsink

Use standard drives with external heatsink for NEMA 1 environments

Use flange drives with external heatsink for NEMA 12 (dusty) environments













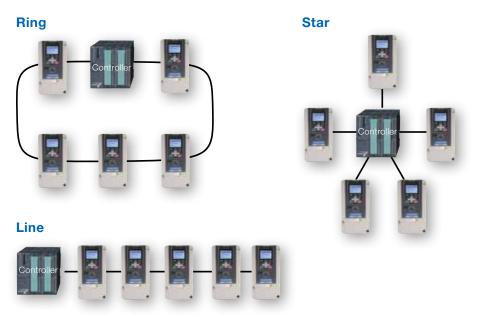
Mount Horizontally Through 100 HP



### Get Connected

Whether you prefer discrete / analog control or high speed communication, GA800 covers all your needs for control interface and provides robust connections on all major networks.

#### Configurations



Note: Node limitation dependent on network specific standards, other equipment, required network performance.

ETHERNET BERNET EtherNet/IP EtherCAT CANopea 

### Removable standard control terminal board for easy wiring connections.



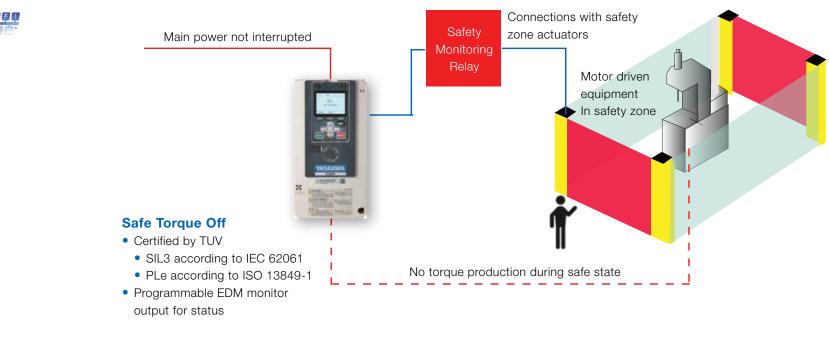
- Connect with standard network modules for conventional and robust star configurations
- Connect with dual port network modules and daisy-chain your connections for ring or line configurations. A great choice for decentralized drives
- Maintain control power with main power removed by supplying your 24VDC to the GA800's auxiliary input
- Connect up to 5 drives from a single network node by adding slave drives over the GA800's embedded RS-485



When your application requires human interaction with mechanical dangers, the GA800 can help with its embedded functional safety.



A standard feature of the GA800 is Safe Torque Off, which prevents torque production to the motor even while main input power remains applied. This minimizes your downtime when people enter your mechanical safety zone. Normal operation is resumed faster.





#### **Standard Inputs**

- RS-485 Modbus RTU
- 8 digital, 3 analog, 1 pulse
- Safe Torque Off
- 24VDC auxiliary power

#### **Standard Outputs**

- 4 digital, 2 analog, 1 pulse
- 24VDC supply for external sensors

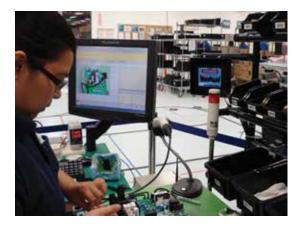
Expansion modules available for additional I/O and encoder feedback

# For the Long Haul

Always abreast of new technology, and at the same time providing products you can trust to survive demanding applications. Robustness and longevity. These are the cornerstones of Yaskawa products.

# Planet Fitness

Whether your concern is efficiency, power quality, or nonhazardous materials, Yaskawa products help you contribute to a healthy and sustainable environment.



#### **Product Testing**

All Yaskawa products undergo rigorous testing during the design phase to ensure long life and problem-free operation.

- Maximum Temperature
- Maximum Load
- Maximum Voltage and Hi-Pot
- Eletromagnetic Compatibility

#### **Product Certification**

Designed to the most stringent electrothermal safety standards and certified with all major worldwide agencies

- UL
- CSA • CE
- RCM
- KCC



#### **Coated Board Protection**

In addition to an extremely robust design, we understand your environment may be less than perfect for electronics. That's why we've stacked the deck in your favor with conformal coating on all circuit boards to provide some "extra protection", meeting IEC 60721-3-3, 3C2, 3S3 levels.







- Ability to control highly efficient permanent magnet motors
- Integrated DC reactors and a 12-Pulse-Ready version for improved power
- Option for integrated EMC filtering to comply with radio frequency

#### **Zero Tolerance**

Rest assured that Yaskawa complies with strict environmental standards relative to use of hazardous substances.

Products are certified to the RoHS 2 Directive (2011/65/EU), which permits very small levels of lead, mercury, cadmium and others substances.

### Convenient and Effortless

It's so easy! Use the GA800's resident keypad, your mobile device, or your personal computer. Whatever you choose, enjoy easy navigation and guided wizards for configuration, monitoring, and troubleshooting.

#### **DriveWizard Mobile**

- Optional Bluetooth<sup>®</sup> enabled keypad provides wireless connection to your smart-phone or tablet where you can experience colorful attractive dialog with the GA800.
- Alternatively, connect via USB, and interface with the GA800 even without main power!







# Let Us Keep That Somewhere Safe for You!

Take advantage of free cloud service from Yaskawa. Access the Yaskawa Drive Cloud from anywhere in the world via DriveWizard Mobile or from the web.

#### **Yaskawa Drive Cloud**

- new cloud data with drive identification pre-populated.
- unique to each serial number.
- common file types.



# Push My Buttons!

The GA800 standard interface provides you with a crisp large display that's intuitive and loaded with capability.

#### **Copy Function**

Multiple parameter sets can be stored and easily transferred to additional drives

#### **High-Resolution Display**

Large multi-language screen with contrast and backlight control

**Automatic Back-up Function** Periodically copies parameters to keypad memory for safe keeping

### **Advanced Keypad Navigation**

Fast scrolling, function keys, and shortcuts reduce your setup time

### Bluetooth 3 ALM RUN FWD Init Setup Language Selection 9 Set Date/Time Setup Wizard ? Show Initial Setup Screen Back Hone F1 F3 LO/RE LO/ RESE (DRUN STOF

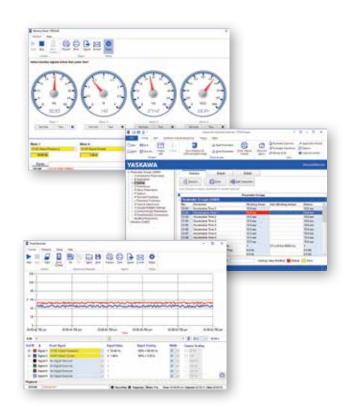
### **Micro SD Storage** Expandable memory (up to 32GB) for data logging storage **Real-Time Clock** For stamping your events with dates and times. Battery powered. **Optional LCD Keypad** With Bluetooth® Wireless communication with your mobile device

# Powerful Made \_asv

Unleash all that GA800 has to offer with Yaskawa's intuitive and flexible PC-based interface tools. Enjoy DriveWizard® Desktop for configuring, advanced monitoring, trending, and file storage. Create custom functions with DriveWorksEZ<sup>®</sup>.

#### **DriveWizard Desktop**

- · Connect via USB and interface with the GA800 even without main power!
- Create configurations offline, then later connect and download them to GA800.
- Monitor a dashboard of dynamic variables and discrete information.
- Chart your process with up to 6 channels of recorded data.
- Create reports for exporting and emailing.



#### Setup Wizard

Reduce configuration time using the setup wizard without any drive parameter knowledge.





#### **DriveWorksEZ**

- Drag-n-drop graphical interface
- Select from 280+ function blocks
- Logic/math functions
- Timers/counters
- Up to 200 connections, 400 blocks
- Constant scan cycle

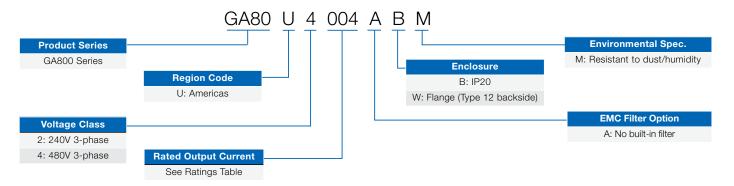




DriveWizard and DriveWorksEZ are registered trademarks of Yaskawa.

# Ratings

### Catalog Code Designation



#### Ratings

Power Output (HP)		240V Drives				480V Drives			
Normal Duty (ND)	Heavy Duty (HD)	Catalog Code GA80U	Out Am ND	•	Frame	Catalog Number GA80U		tput nps HD	Frame
1.0	(HD) 0.75	2004ABM	4.2	нD 3.5	1	4002ABM	2.1	нD 1.8	1
1.5	0.75	2004ABM 2006ABM	4.2 6	3.5 5	1	4002ABIVI	2.1	1.0	1
2	1.5	2008ABM	8	6.9	1	4004ABM	4.1	3.4	1
2	2	2010ABM	9.6	8	1	4004ABM 4005ABM	5.4	4.8	1
4	2	2012ABM	9.6	0	1	4005ABM 4007ABM	5.4 7.1	4.8 5.5	1.5
4 5	4	2018ABM	17.5	14	1.5	4007 ABM 4009 ABM	8.9	7.2	1.5
7.5	4	2021ABM	21	17.5	1.5	4009ABM 4012ABM	0.9	9.2	1.5
10	7.5	2030ABM	30	25	1.5	4012ABM 4018ABM	17.5	9.2 14.8	1.5
15	10	2030ABM 2042ABM	30 42	25 33	1.5	4018ABM 4023ABM	23.4	14.0	1.5
20	15	2056ABM	42 56	47	2	4023ABM 4031ABM	23.4 31	24	2
20	20	2036ABM 2070ABM	70	47 60	2	4031ABM 4038ABM	38	24 31	2
25 30	20	2070ABM 2082ABM	82	75	3	4038ABM 4044ABM	30 44	39	2
30 40	25 30	2082ABM 2110ABM	02 110	75 88	3	4044ABM 4060ABM	44 59.6	39 45	3.5
	30 40								
50		2138ABM	138	115	6	4075ABM	74.9	60	4
60	50	2169ABM	169	145	7	4089ABM	89.2	75	6
75	60	2211ABM	211	180	7	4103ABM	103	91	6
100	75	2257ABM	257	215	9	4140ABM	140	112	7
125	100	2313ABM	313	283	9	4168ABM	168	150	7
150	125	2360ABM	360	346	10	4208ABM	208	180	9
150	150	2415ABM	415	415	10	10504014	050	0.1.0	0
200	150					4250ABM	250	216	9
250	200					4302ABM	302	260	9
300	250					4371ABM	371	304	10
350	300					4414ABM	414	371	10
400	350					4477ABM	477	414	11
450	400					4568ABM	568	477	11
500	450					4605ABM	675	605	11
600	500					4720ABM	720	605	11

### Approximate Dimensions

Frame	Height	Width	Depth
1	10.2	5.51	6.93
	(260)	(140)	(176)
1.5	10.2	5.51	8.31
	(260)	(140)	(211)
2	11.8	7.09	7.95
	(300)	(180)	(202)
3	13.8	8.66	8.94
	(350)	(220)	(227)
3.5	13.8	8.66	9.69
	(350)	(220)	(246)
4	15.7	9.45	11.0
	(400)	(240)	(280)
6	17.7	10.0	11.0
	(450)	(255)	(280)
7	21.4	10.4	13.2
	(543)	(264)	(335)
9	27.6	12.3	16.5
	(700)	(312)	(420)
10	31.5	17.3	18.6
	(800)	(440)	(472)
11	44.72	20.1	18.9
	(1136)	(510)	(480)

#### Dimensions shown in inches (mm).

Information on this page represents IP20 type enclosures. For other enclosure types and enclosure adapters, please visit yaskawa.com.

# Specifications

Item	Specification					
Overload Capacity	150% for 60 sec. (HD), 110% for 60 sec. (ND)					
Output Frequency	0 to 590 Hz					
Control Mothodo	Open and Closed Loop Current Vector					
Control Methods	Open and Closed Loop V/f					
	Induction					
Motor Turoco	Surface Permanent Magnet					
Motor Types	Interior Permanent Magnet					
	Synchronous Reluctance					
	IP20 (NEMA 1 kit available)					
Protective Design Types	Flange (Type 12 backside)					
	-10 to +50°C (IP20 and flange types)					
Ambient Operating Temperature	-10 to +40°C (with NEMA 1 kit)					
	Up to +60°C (with derate)					
Global Certifications	UL, CSA, CE, RCM, RoHS					
Functional Safety	Safe Torque Off, SIL3 according to IEC 62061, PLe according to ISO 13849-1					
	(8) multi-function digital inputs (24Vdc)					
	(3) multi-function analog inputs (0 +/- 10 VDC, 4-20 mA)					
	(1) multi-function pulse inputs					
	(2) Safe Torque Off inputs					
Standard I/O	(1) fault relay output (form C)					
	(3) multi-function relay outputs (form A)					
	(2) multi-function analog output (0 +/- 10 VDC, 4-20mA)					
	(1) multi-function pulse output					
	(3) Analog Inputs -10 to +10V, 13 bit plus sign, 4 to 20mA					
	(16) Digital Inputs					
I/O Expansion	(2) Analog Outputs (-10 to +10V, 11 bit magnitude)					
	(8) Digital Outputs (6 transistor, 2 relay)					
	Incremental					
Feedback (optional)	Absolute (Stegmann, Heidenhain, Resolver)					
	Standard: Modbus RTU, RS-485, 115 kbps					
Network Communication	Optional: EtherNet/IP, DeviceNet, Modbus TCP/IP, PROFINET, PROFIBUS-DP					
	1500:1 Closed Loop Vector (IM and PM Motors)					
Speed Control Range	200:1 Open Loop Vector (IM Motors)					
	100:1 Open Loop Vector (PM Motors)					
Speed Control Accuracy	≤ 0.02%: Closed Loop Vector; ≤ 0.2%: Open Loop Vector					
Speed Response	<ul> <li>≥ 50 Hz: Closed Loop Vector (Induction Motors);</li> <li>≥ 20 Hz: Open Loop Vector (Induction Motors);</li> <li>≥ 40 Hz: Open Loop Vector (PM Motors)</li> </ul>					
Function Block Diagrams	Up to 200 connections, 500us program scan time					





Yaskawa is the leading global manufacturer of low and medium voltage variable frequency drives, servo systems, machine controllers and industrial robots. Our standard products, as well as tailor-made solutions, are well known and have a high reputation for outstanding quality and reliability.



Yaskawa America, Inc. Drives & Motion Division yaskawa.com

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